

## X30PCMFixture\_rev3 / PLC\_1 [CPU 1215C DC/DC/DC] / Program blocks

### Push Button Acknowledgement [FB1]

#### Push Button Acknowledgement Properties

##### General

<b>Name</b>	Push Button Acknowledgement	<b>Number</b>	1	<b>Type</b>	FB	<b>Language</b>	LAD
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<b>Numbering</b>	automatic
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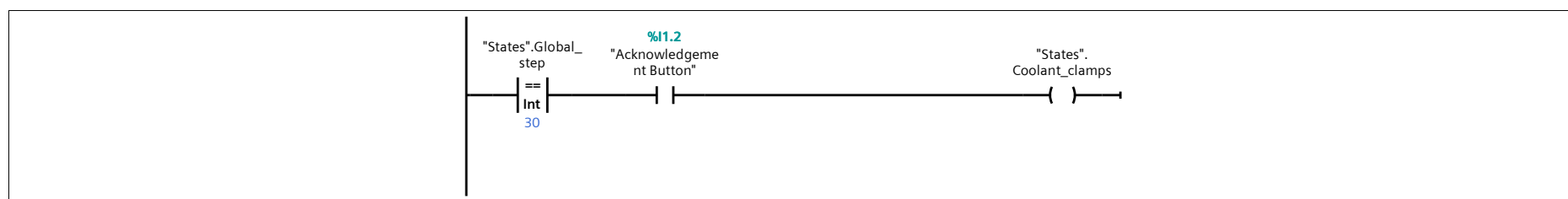
##### Information

<b>Title</b>		<b>Author</b>		<b>Comment</b>		<b>Family</b>	
<b>Version</b>	0.1	<b>User-defined ID</b>					

#### Push Button Acknowledgement

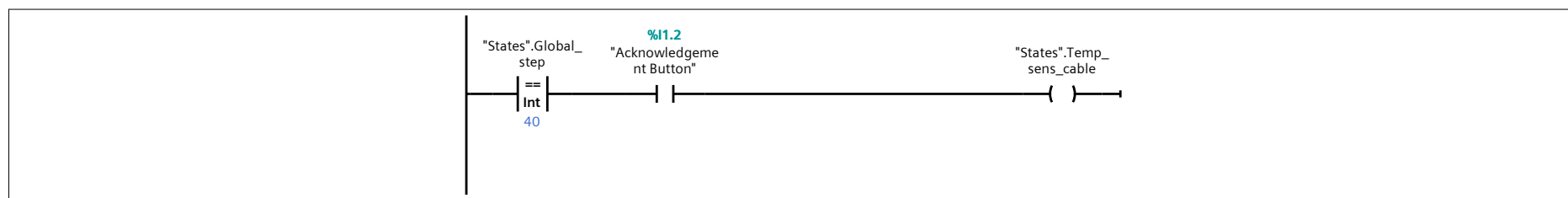
Name	Data type	Default value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
Input							
Output							
InOut							
Static							
Temp							
Constant							

#### Network 1: 0030 coolant pump clamps



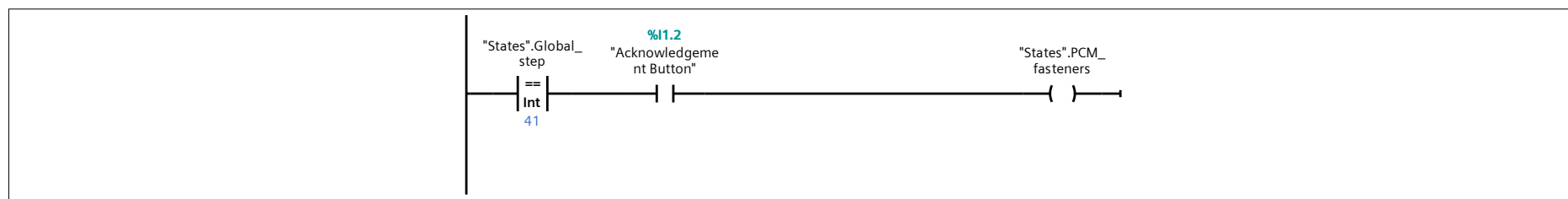
Symbol	Address	Type	Comment
"Acknowledgement Button"	%I1.2	Bool	Input
"States".Coolant_clamps		Bool	
"States".Global_step		Int	

#### Network 2: 0040 temp sensor cable tie



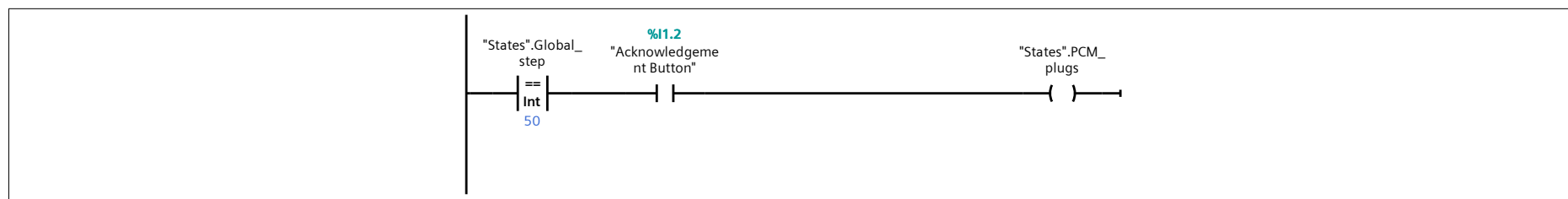
Symbol	Address	Type	Comment
"Acknowledgement Button"	%I1.2	Bool	Input
"States".Global_step		Int	
"States".Temp_sens_cable		Bool	

#### Network 3: 0041 prepare fasteners and washers



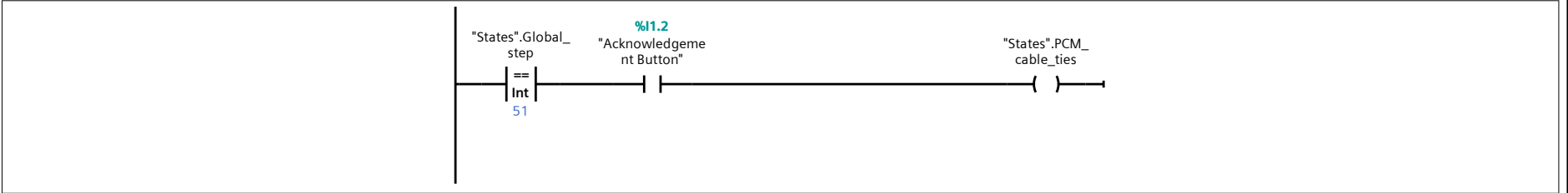
Symbol	Address	Type	Comment
"Acknowledgement Button"	%I1.2	Bool	Input
"States".Global_step		Int	
"States".PCM_fasteners		Bool	

#### Network 4: 0050 PCM Connections



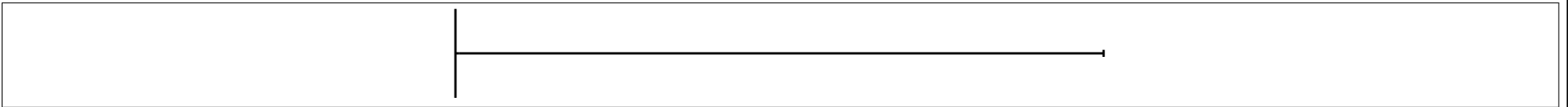
Symbol	Address	Type	Comment
"Acknowledgement Button"	%I1.2	Bool	Input
"States".Global_step		Int	
"States".PCM_plugs		Bool	

**Network 5: 0051 PCM Cable ties**



Symbol	Address	Type	Comment
"Acknowledgement Button"	%I1.2	Bool	Input
"States".Global_step		Int	
"States".PCM_cable_ties		Bool	

**Network 6:**



Symbol	Address	Type	Comment
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