

Misc\_Cyl\_Assembly\_rev3 / PLC\_1 [CPU 1215C DC/DC/DC] / Program blocks / Calibration

Calibrate\_All [FB3]

Calibrate\_All Properties

General

Name	Calibrate_All	Number	3	Type	FB	Language	LAD
Numbering	Automatic						

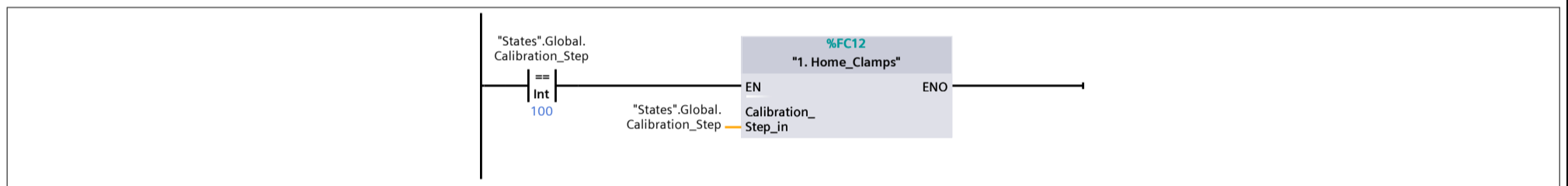
Information

Title		Author		Comment	Calibration step 100 to 150	Family	
Version	0.1	User-defined ID					

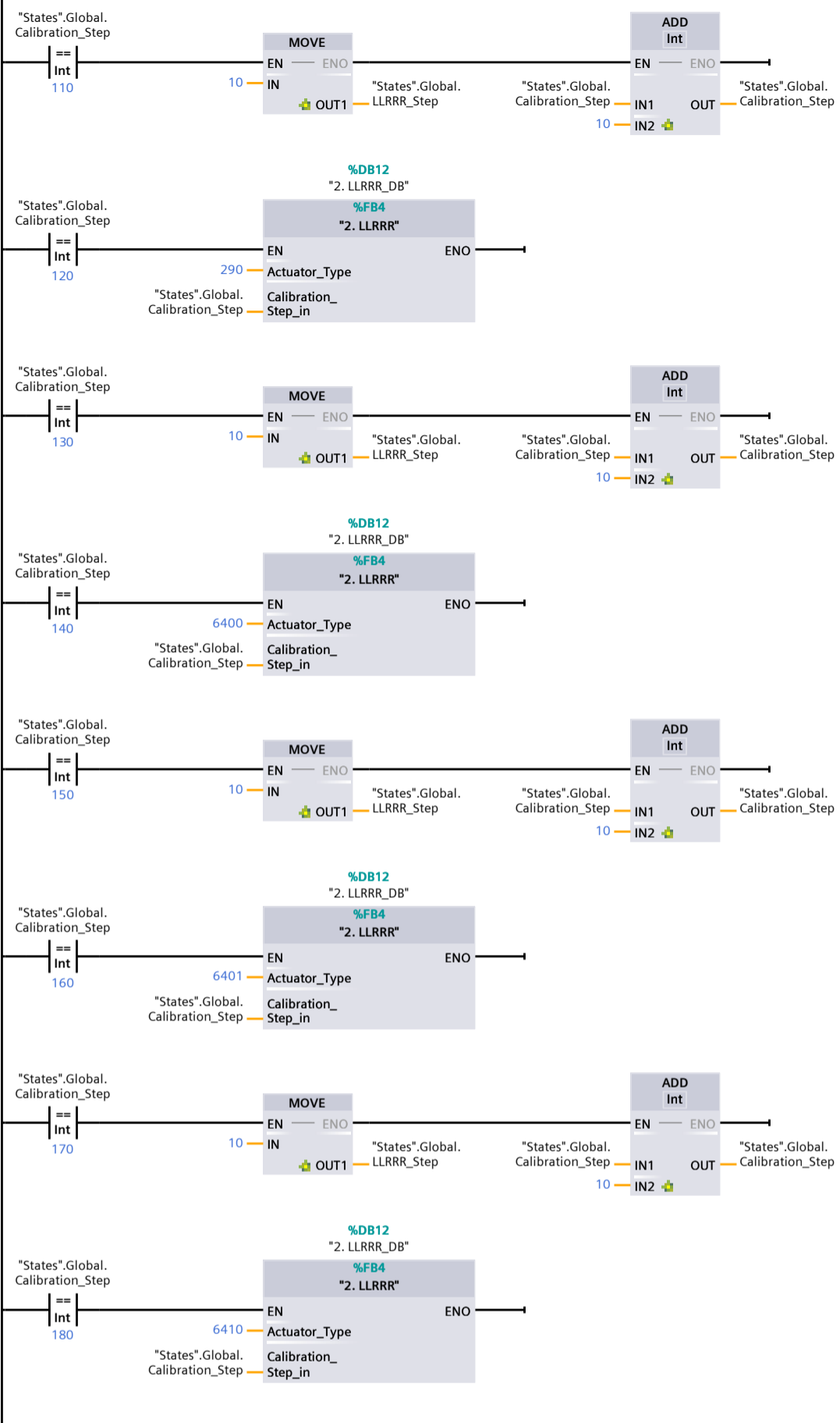
Calibrate\_All

Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
Input									
Output									
InOut									
▼ Static									
Calibrate_All_Steps	Int	0	Retain	True	True	True	True		
Temp									
Constant									

Network 1: Home Clamps



Network 2:



Network 3: Finalize

