

Misc_Cyl_Assembly_rev3 / PLC_1 [CPU 1215C DC/DC/DC] / Program blocks / Calibration / Calibrate_Steps

1. Home_Clamps [FC12]

1. Home_Clamps Properties

General							
Name	1. Home_Clamps	Number	12	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

1. Home_Clamps

Name	Data type	Default value	Comment
▼ Input			
Calibration_Step_in	Int		
Output			
InOut			
Temp			
Constant			
▼ Return			
1. Home_Clamps	Void		

Network 1: Home Clamps

initialize clamps to open before calibration.

