

Misc\_Cyl\_Assembly\_rev3 / PLC\_1 [CPU 1215C DC/DC/DC] / Program blocks / Calibration / Calibrate\_Steps / 2.0 LLRRR

2.1 Load [FC13]

2.1 Load Properties

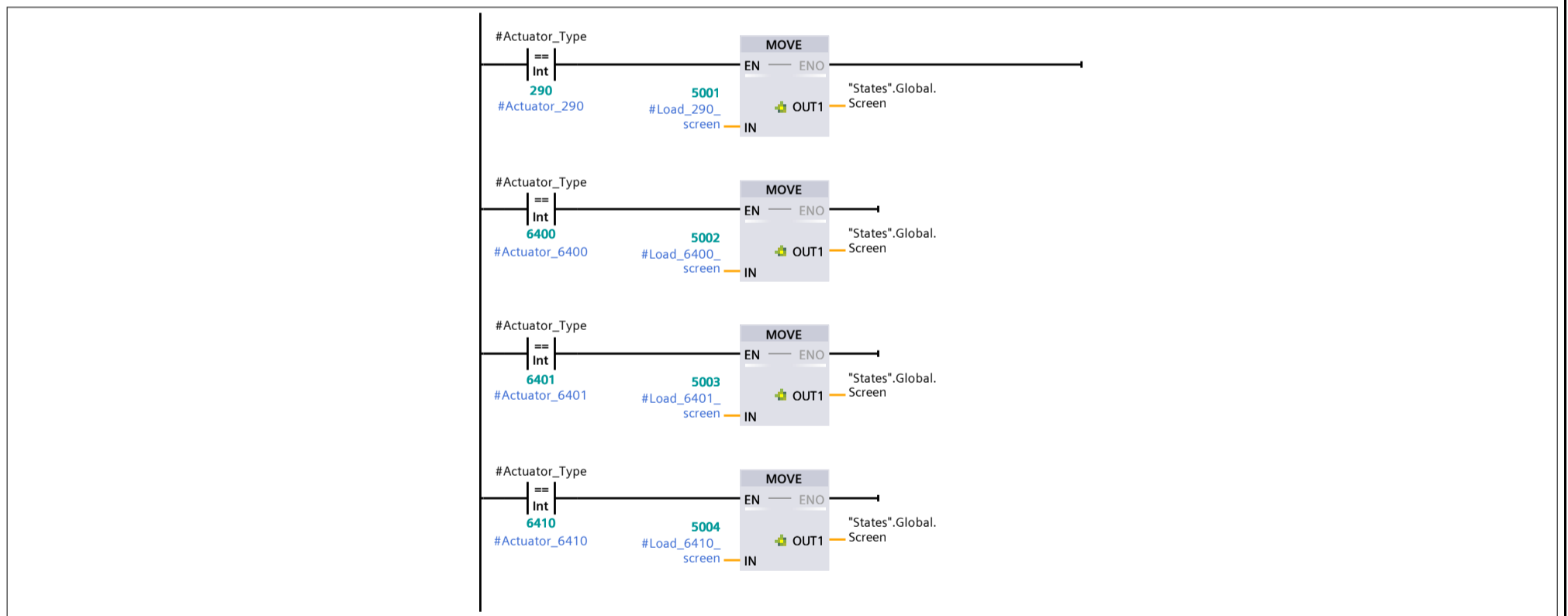
General							
Name	2.1 Load	Number	13	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

2.1 Load

Name	Data type	Default value	Comment
▼ Input			
Actuator_Type	Int		
LLRRR_Step_in	Int		
Output			
InOut			
Temp			
▼ Constant			
Actuator_290	Int	290	
Actuator_6400	Int	6400	
Actuator_6401	Int	6401	
Actuator_6410	Int	6410	
Load_290_screen	Int	5001	
Load_6400_screen	Int	5002	
Load_6401_screen	Int	5003	
Load_6410_screen	Int	5004	
▼ Return			
2.1 Load	Void		

Network 1: Select screen

Select which screen should be displayed during load.



Network 2: load Barrel and Shaft

ensures that both shaft and barrel is loaded to the clamps

