

Misc_Cyl_Assembly_rev3 / PLC_1 [CPU 1215C DC/DC/DC] / Program blocks / Calibration / Calibrate_Steps / 2.0 LLRRR

2.2 Lock [FC15]

2.2 Lock Properties

General							
Name	2.2 Lock	Number	15	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

2.2 Lock

Name	Data type	Default value	Comment
▼ Input			
LLRRR_Step_in	Int		
Output			
InOut			
Temp			
Constant			
▼ Return			
2.2 Lock	Void		

Network 1: lock Barrel and Shaft

Clamp and Output barrel & shaft raw values

