

Misc_Cyl_Assembly_rev3 / PLC_1 [CPU 1215C DC/DC/DC] / Program blocks / Calibration / Calibrate_Steps / 2.0 LLRRR

2.4 Release [FC16]

2.4 Release Properties

General							
Name	2.4 Release	Number	16	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

2.4 Release

Name	Data type	Default value	Comment
▼ Input			
LLRRR_Step_in	Int		
Output			
InOut			
Temp			
Constant			
▼ Return			
2.4 Release	Void		

Network 1: Release Barrel and Shaft

Clamp Controls to release the barrel and shaft

