

Misc\_Cyl\_Assembly\_rev3 / PLC\_1 [CPU 1215C DC/DC/DC] / Program blocks / Calibration / Calibrate\_Steps / 3.0. Additional\_Calculations

3.1 Set\_Max/Min [FC10]

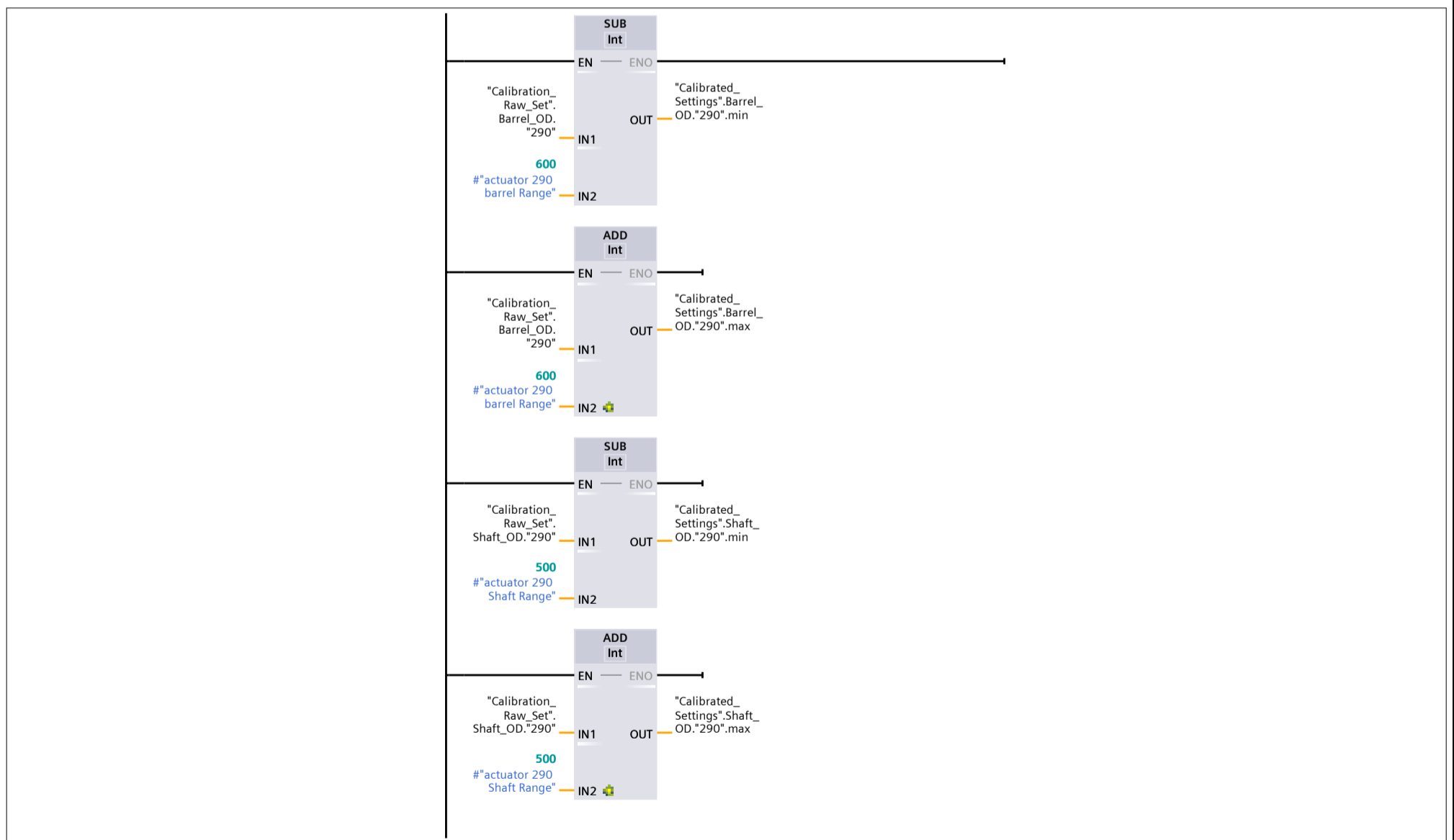
3.1 Set\_Max/Min Properties

General							
Name	3.1 Set_Max/Min	Number	10	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

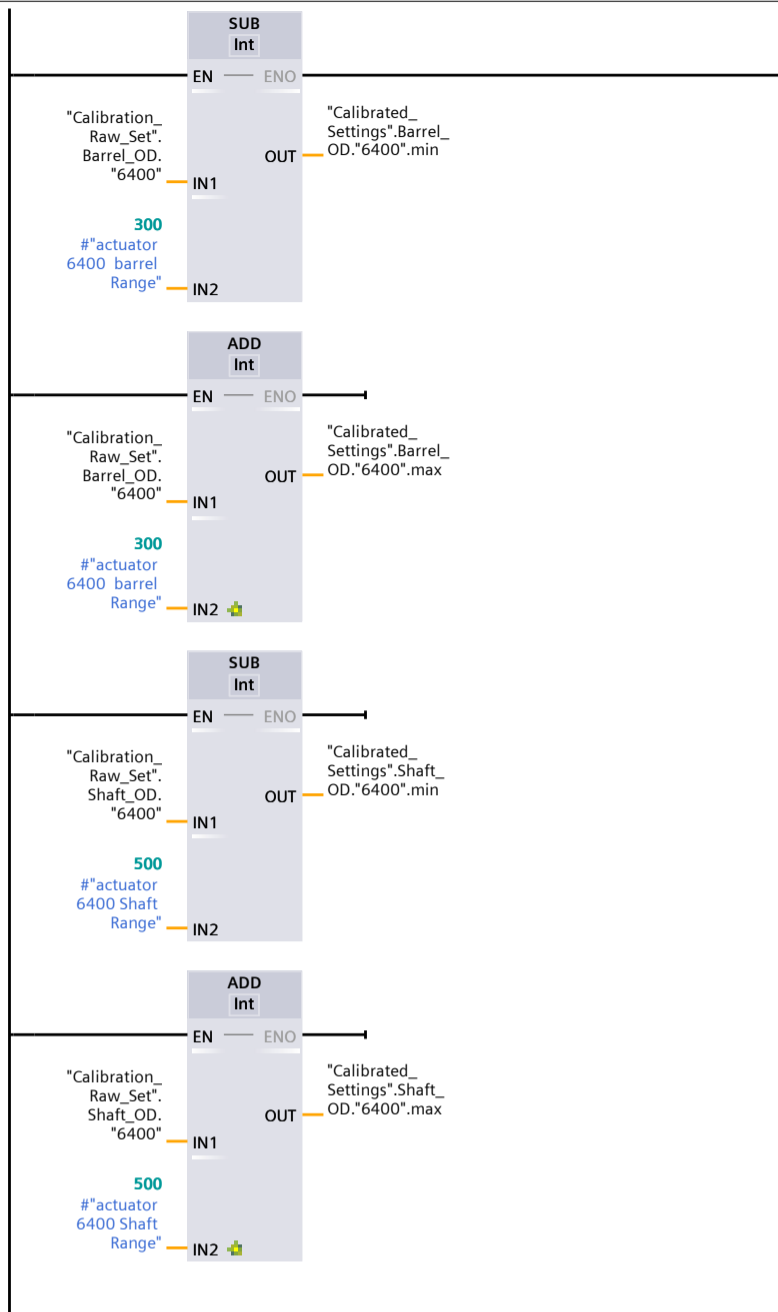
3.1 Set\_Max/Min

Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
▼ Constant			
actuator 290 barrel Range	Int	600	
actuator 6400 barrel Range	Int	300	
actuator 6401 barrel Range	Int	300	
actuator 6410 barrel Range	Int	300	
actuator 290 Shaft Range	Int	500	
actuator 6400 Shaft Range	Int	500	
actuator 6401 Shaft Range	Int	500	
actuator 6410 Shaft Range	Int	500	
▼ Return			
3.1 Set_Max/Min	Void		

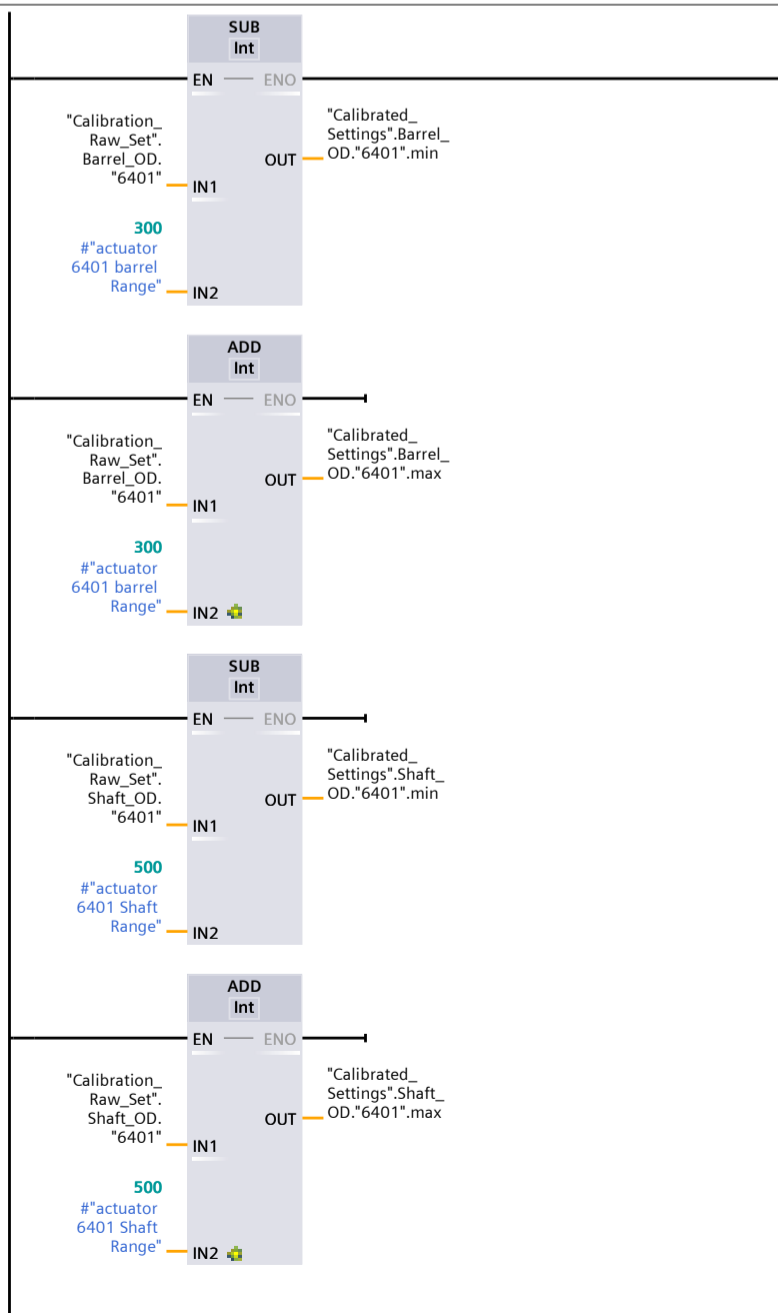
Network 1: 290



Network 2: 6400



Network 3: 6401



Network 4: 6410

